

# HANOVER®

## Hanover Outdoor Furniture



### **IMPORTANT**

If you have any problems with this product (missing or damaged parts, assembly issues, etc.),

**PLEASE DO NOT RETURN TO THE RETAILER/STORE**

from where you purchased the product.

Please call our Toll-Free Customer Service Hotline at: **1-800-416-3511**

Between 9:00 AM and 5:00 PM Eastern Time, Monday through Friday

Or visit our website at: **[www.hanover-products.com](http://www.hanover-products.com)**

To expedite any future warranty claims, please retain the Instruction Sheet, Warranty Card and receipt for future use.

For additional on-line support on assembly, troubleshooting and care & maintenance of your outdoor furniture, please visit our website at: **[www.hanover-products.com](http://www.hanover-products.com)**.

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### Care and Maintenance

Store furniture in an upright position. Be careful to never allow water to build up in frames as this will cause corrosion and freeze damage in cold climates. Wash all frames with a solution of mild soap and water. Rinse with clean water and dry with a soft absorbent cloth towel. Frames can be treated with a liquid wax for maximum protection against UV rays and/or salty, damp air. If your set includes cushions, slings, and/or an umbrella they may be cleaned by hand with a solution of soap and water with a clean water rinse. (Never machine wash cushions, slings or umbrella covers as this will result in shrinkage or damage). After cleaning cushions tip on end and allow to drip dry. (Never use a commercial or home dryer to tumble dry fabric goods). Do not use bleach or solvents to clean any product! This will void the warranty.

# ASSEMBLY INSTRUCTIONS

1

Position the swivel base on a flat, solid surface. Make sure the swivel plate is positioned all the way into the base. It may have vibrated out during shipment. The two sets of holes in the swivel plate should be facing away from you.

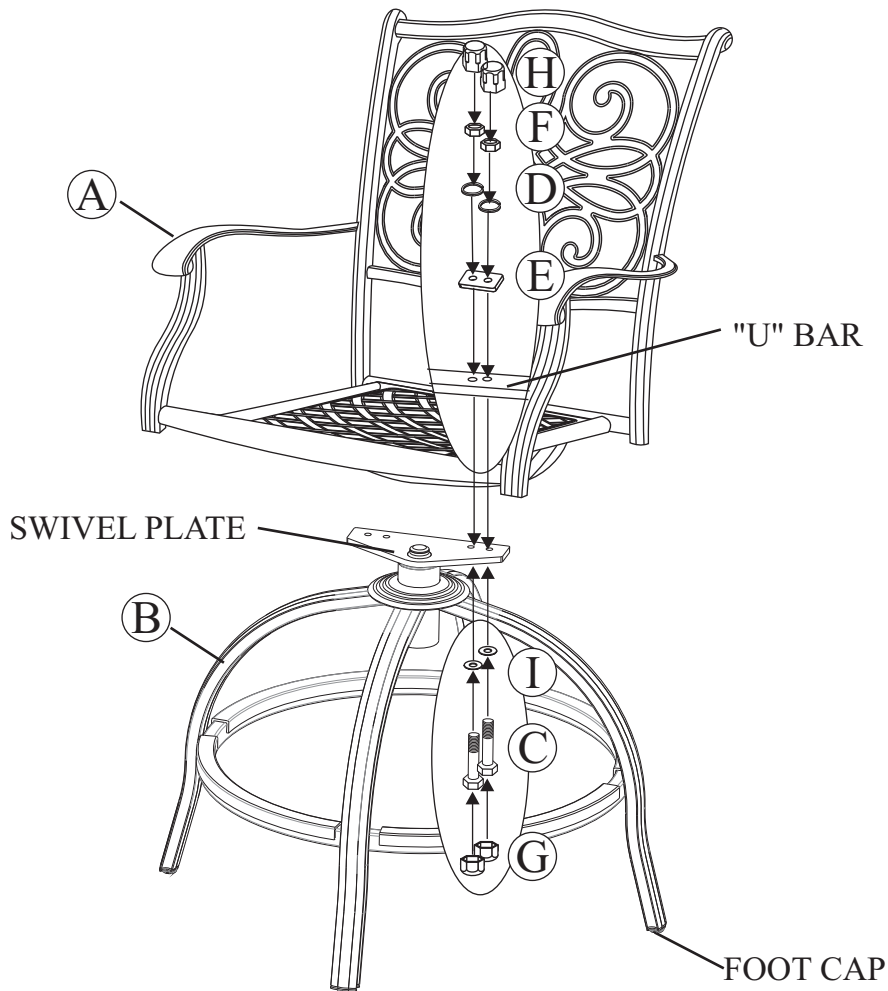
Note the arrows on both the swivel plate and the "U" bar portion of the chair frame. Position the chair frame onto the swivel plate so that the two pairs of holes in the "U" bar are exactly aligned with the two pairs of holes in the swivel plate and the arrows on both the "U" bar and swivel plate are pointing in the same direction. Proper positioning of the chair frame on the swivel plate/swivel base assembly, and proper alignment of the holes in the "U" bar with the holes in the swivel plate are critical to the safe, well balanced swiveling motion of the chair.

2

Carefully examine the diagram. Attach a metal plate to two (2) bolts and guide the bolts through the top of one set of holes in the "U" bar (located at the bottom of the chair frame) and into the pair of holes in the swivel plate. From beneath the swivel plate, add a washer, then a spring washer and a nut to the end each bolt. Hand tighten 3-4 revolutions only. Repeat procedure for pair of holes on the opposite side. Again, hand tighten nuts 3-4 revolutions only. Do not tighten nuts completely.



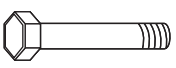










3

Using the hex wrenches provided, tighten the nuts and bolts. Be sure the bolts are fully tightened. Remove arrow labels from the "U" bar and swivel plate. Cover bolts and nuts with covers. Your chair is now ready for use.



## PARTS IDENTIFICATION LIST

\* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

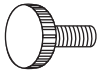
	<u>PARTS LIST</u>	<u>DESCRIPTION</u>	<u>ORDER PART #</u>	<u>QTY</u>
A		CHAIR FRAME	AB1267	1
B		SWIVEL ASSEMBLY & BASE	AB1268	1
C		5/16" X 43 MM BOLT	HW0450	4
D		Ø8.0 X 2.3 MM SPRING WASHER	HW0003	4
E		METAL PLATE	HW0686	2
F		5/16" NUT	HW0015	4
G		BOLT COVER	HW0028	4
H		NUT COVER	HW0109	4
I		Ø8.5 X 1.5 MM WASHER	HW0005	4
J		HEX WRENCH-1	HW0008	1
K		HEX WRENCH-2	HW0007	1
		FOOTREST COVER <i>FACTORY ASSEMBLY</i>	G0304	
		FOOT CAP <i>FACTORY ASSEMBLY</i>	FC0030	

AA08011

# PARTS IDENTIFICATION LIST

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	<u>PARTS LIST</u>	<u>DESCRIPTION</u>	<u>ORDER PART #</u>
A		FOOT CAP <i>FACTORY ASSEMBLY</i>	FC0030

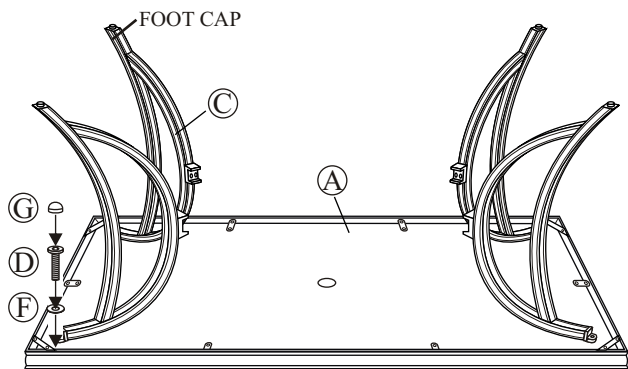


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**IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!  
TO EXPEDITE ANY FUTURE WARRANTY CLAIMS, PLEASE KEEP INSTRUCTION SHEET, WARRANTY CARD AND RECEIPT**

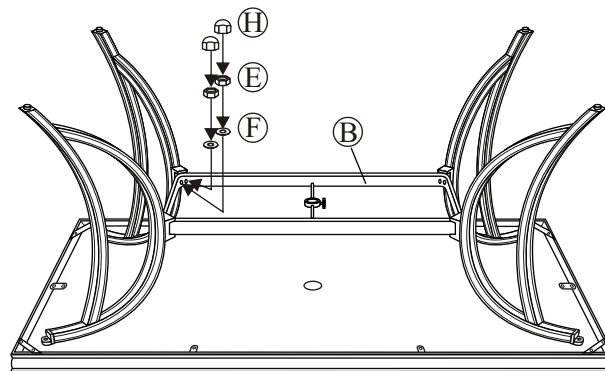
**Step 1:** Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. If you are missing any parts or are unsure how to proceed with assembly, call our Customer Service Center at 1-800-416-3511. **Do not attempt assembly if any parts are missing or damaged.**

**Step 2:** Place the table top upside down on a flat, non-abrasive surface. Attach a table leg to the table top by using the bolt and washer as shown in **Fig.1**. Place the leg beneath the table top corner bracket and into the pre-drilled hole in the table leg. **Hand tighten only 3-4 revolutions only. Do not tighten completely.** Repeat for the other three legs.



**Fig.1**

**Step3:** Attach a leg to the leg connector bracket by carefully guiding the bolts already in place on the table legs (each leg has two bolts) through the holes in the leg connector bracket. Add a washer and a nut to the end of each bolt as shown in **Fig.2**. **Hand tighten only. Do not tighten completely.** Repeat on the other three legs.




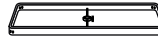












**Fig.2**

**Step 4:** After making any necessary adjustments to the alignment of the table legs and the leg connector bracket, use the hex bolt driver and hex wrench to tighten all nuts and bolts. **Note:** each bolt and nut must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all nuts and bolts with covers.

**Step 5:** With the help of another person, turn the table in the upright position. Your table is now ready for use. If you have any questions, please call our Customer Service Center at 1-800-416-3511.

**IMPORTANT NOTE: Damage to welds or frames resulting from over tightened bolts or improper assembly is not covered under our warranty. Please read all instructions carefully before assembly. If you have any questions regarding your assembly, call our Customer Service Center at 1-800-416-3511.**

*\* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE*

	<u>PARTS LIST</u>	<u>DESCRIPTION</u>	<u>ORDER PART #</u>	<u>QTY</u>
A		TABLE TOP		1
B		LEG CONNECTOR BRACKET		1
C		TABLE LEG		4
D		1/4" X 25 MM BOLT	HW0037	4
E		1/4" NUT	HW0014	8
F		Ø6.5 X 1.0 MM WASHER	HW0004	12
G		BOLT COVER	HW0105	4
H		NUT COVER	HW0027	8
I		HEX WRENCH	HW0009	1
J		HEX BOLT DRIVER	HW0006	1
K		TOUCH-UP PAINT	G0003	1
		FOOT CAP FACTORY ASSEMBLY	FC0030	
		UMBRELLA POLE LOCK KNOB & NUT FACTORY ASSEMBLY	G0091 & HW0448	
		UMBRELLA HOLE PROTECTIVE RING FACTORY ASSEMBLY	G0157	

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