

# HANOVER<sup>®</sup>

## Hanover Outdoor Furniture



### **IMPORTANT**

If you have any problems with this product (missing or damaged parts, assembly issues, etc.),

**PLEASE DO NOT RETURN TO THE RETAILER/STORE**

from where you purchased the product.

Please call our Toll-Free Customer Service Hotline at: **1-800-416-3511**

Between 9:00 AM and 5:00 PM Eastern Time, Monday through Friday

Or visit our website at: **[www.hanover-products.com](http://www.hanover-products.com)**

To expedite any future warranty claims, please retain the Instruction Sheet, Warranty Card and receipt for future use.

For additional on-line support on assembly, troubleshooting and care & maintenance of your outdoor furniture, please visit our website at: **[www.hanover-products.com](http://www.hanover-products.com)**.

# ASSEMBLY INSTRUCTIONS

1

Position the swivel base on a flat, solid surface. Make sure the swivel plate is positioned all the way into the base. It may have vibrated out during shipment. The two sets of holes in the swivel plate should be facing away from you.

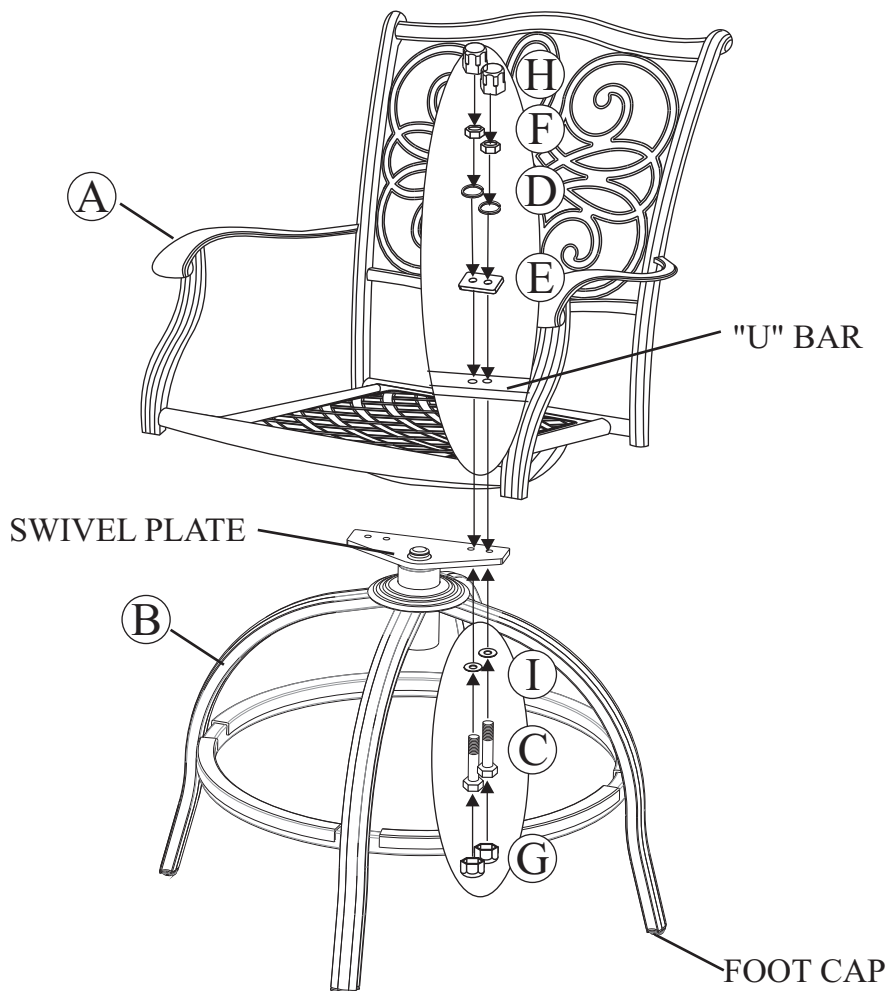
Note the arrows on both the swivel plate and the "U" bar portion of the chair frame. Position the chair frame onto the swivel plate so that the two pairs of holes in the "U" bar are exactly aligned with the two pairs of holes in the swivel plate and the arrows on both the "U" bar and swivel plate are pointing in the same direction. Proper positioning of the chair frame on the swivel plate/swivel base assembly, and proper alignment of the holes in the "U" bar with the holes in the swivel plate are critical to the safe, well balanced swiveling motion of the chair.

2

Carefully examine the diagram. Attach a metal plate to two (2) bolts and guide the bolts through the top of one set of holes in the "U" bar (located at the bottom of the chair frame) and into the pair of holes in the swivel plate. From beneath the swivel plate, add a washer, then a spring washer and a nut to the end each bolt. Hand tighten 3-4 revolutions only. Repeat procedure for pair of holes on the opposite side. Again, hand tighten nuts 3-4 revolutions only. Do not tighten nuts completely.



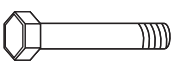










3

Using the hex wrenches provided, tighten the nuts and bolts. Be sure the bolts are fully tightened. Remove arrow labels from the "U" bar and swivel plate. Cover bolts and nuts with covers. Your chair is now ready for use.



## PARTS IDENTIFICATION LIST

\* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

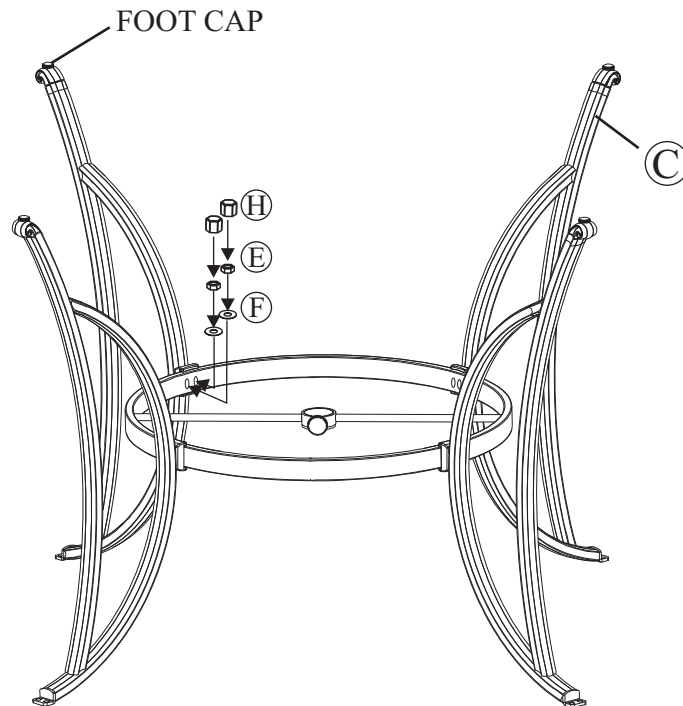
	<u>PARTS LIST</u>	<u>DESCRIPTION</u>	<u>ORDER PART #</u>	<u>QTY</u>
A		CHAIR FRAME	AB1267	1
B		SWIVEL ASSEMBLY & BASE	AB1268	1
C		5/16" X 43 MM BOLT	HW0450	4
D		Ø8.0 X 2.3 MM SPRING WASHER	HW0003	4
E		METAL PLATE	HW0686	2
F		5/16" NUT	HW0015	4
G		BOLT COVER	HW0028	4
H		NUT COVER	HW0109	4
I		Ø8.5 X 1.5 MM WASHER	HW0005	4
J		HEX WRENCH-1	HW0008	1
K		HEX WRENCH-2	HW0007	1
		FOOTREST COVER <i>FACTORY ASSEMBLY</i>	G0304	
		FOOT CAP <i>FACTORY ASSEMBLY</i>	FC0030	

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# ASSEMBLY INSTRUCTIONS

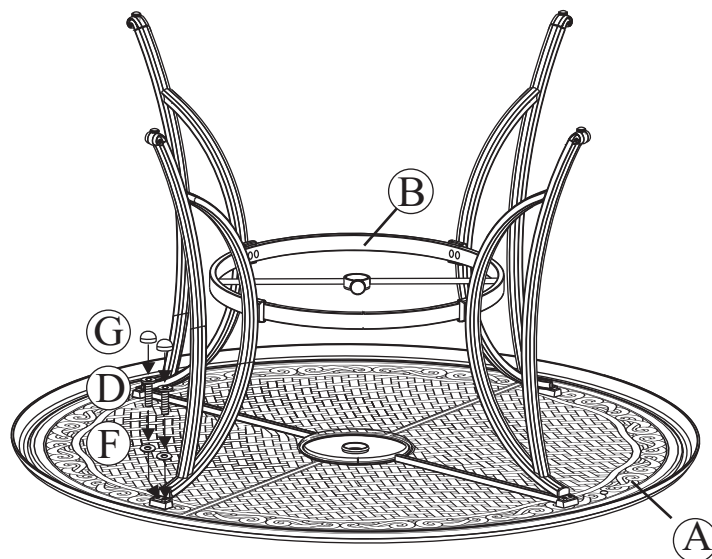
1

Attach a leg to the leg connector bracket by carefully guiding the bolts already in place on the table legs (each leg has two bolts) through the holes in the leg connector bracket. Add a washer and a nut to the end of each bolt as shown in Fig. 2. **Hand tighten only 2-3 turns.** Repeat on the other three legs.



2

Place the table top upside down on a flat, non-abrasive surface. Attach a table leg to the table top by using the bolts and washers as shown in Fig. 1. Guide the bolts through the holes in the table leg, into the pre-drilled holes in the table top. **Hand tighten only 2-3 turns.** Repeat for the other three legs.


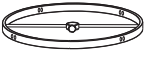

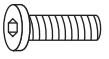











3

After making any necessary adjustments to the alignment of the table, use the hex bolt driver and hex wrench to tighten all bolts. **Note:** each bolt must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all bolts with covers.

## PARTS IDENTIFICATION LIST

\* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	<u>PARTS LIST</u>	<u>DESCRIPTION</u>	<u>ORDER PART #</u>	<u>QTY</u>
A		TABLE TOP	AT72764	1
B		LEG CONNECTOR BRACKET	AT72765	1
C		TABLE LEG	AT72766	4
D		1/4" X 18 MM BOLT	HW0035	8
E		1/4" NUT	HW0014	8
F		Ø6.5 X 1.0 MM WASHER	HW0004	16
G		BOLT COVER	HW0105	8
H		NUT COVER	HW0027	8
I		HEX WRENCH	HW0009	1
J		HEX BOLT DRIVER	HW0006	1
		UMBRELLA POLE STOPPER & NUT <i>FACTORY ASSEMBLY</i>	G0091 & HW0448	
		FOOT CAP <i>FACTORY ASSEMBLY</i>	FC0030	
		UMBRELLA HOLE RING (SET) <i>FACTORY ASSEMBLY</i>	G0236 & G0235	

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